

## Real-Time CRDS Analyzers for Electronic and Industrial Specialty Gases

### SPECIALTY GAS APPLICATIONS

From carbon dioxide for beverages to ammonia for LED manufacturing or silane for semiconductor fabrication, high-quality specialty gases are important raw materials and process gases for many industries.

It is of utmost importance to processes that specialty gases meet high purity standards. For example, moisture impurities in ammonia directly influence the efficiency of the resulting LED. Gases used in the semiconductor industry generally require ultra-high purity, whether it is silane or germane for epitaxy, fluorine compounds for etching processes, or cleaning gases.

Process Insights offers ultra-sensitive, highly accurate and easy to use analysis instruments from its Tiger Optics brand, which are based on renowned Cavity Ring-Down Spectroscopy (CRDS) for a large variety of specialty gases and applications.



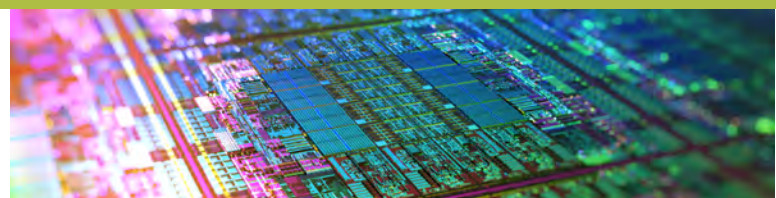
#### Oxygenated Gases

CO

CO<sub>2</sub>

NO

N<sub>2</sub>O



#### Hydrides, incl. Ammonia

NH<sub>3</sub>

PH<sub>3</sub>

AsH<sub>3</sub>

SiH<sub>4</sub>

GeH<sub>4</sub>



#### Corrosive Gases

Cl<sub>2</sub>

HCl

HBr



#### Fluorinated Compounds

SF<sub>6</sub>

NF<sub>3</sub>

CF<sub>4</sub>

C<sub>x</sub>F<sub>y</sub>

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### ADVANTAGES OF CRDS TECHNOLOGY

Detecting impurities in specialty gases is complex due to the gases' chemical properties and possible background interference. This often rules out certain techniques or limits their sensitivity to levels not suitable for the industry's high purity requirements.

Process Insights CRDS analyzers have been widely used in a variety of specialty gas applications for many years because of their ease of use, fast response, accuracy, robustness, low flow rate, and freedom from calibration.

#### Advantages of Cavity Ring-Down Spectroscopy

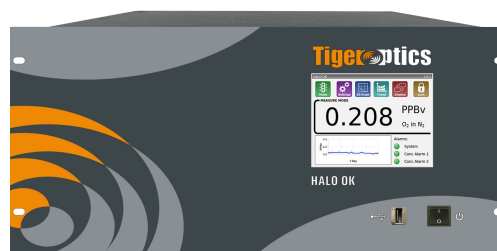
- ✓ Optical, non-contact measurement
- ✓ High selectivity to minimize background
- ✓ High chemical and corrosion resistance
- ✓ Excellent sensitivity
- ✓ Real-time, 24/7 operation
- ✓ Low cost of ownership

#### Common Issues with Legacy Technologies

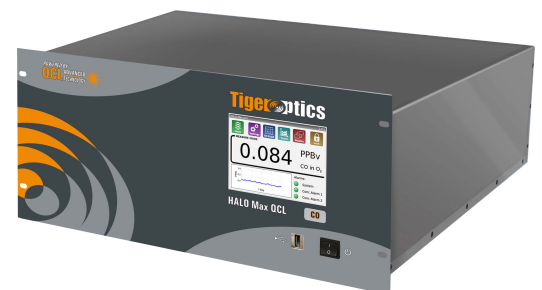
- ❖ Chemical reaction with background gas
- ❖ Background interference
- ❖ Material incompatibility
- ❖ Insufficient sensitivity
- ❖ Not real-time, batch processing
- ❖ Labor-intensive and costly to operate



**HALO 3 H<sub>2</sub>O**  
Versatile, ppb-Level Moisture  
Analyzer



**HALO OK**  
ppt-Level Detection of oxygen



**HALO Max QCL CO & CO<sub>2</sub>**  
ppt-Level Detection of CO and CO<sub>2</sub>

## Real-Time CRDS Analyzers for Electronic and Industrial Specialty Gases

### DETECTION SPECIFICATIONS

#### CRDS Analyzer Lowest Detection Limit (LDL, 3σ/24h)

Back-ground Gas	Analyte																	
	H <sub>2</sub> O		O <sub>2</sub>		CO		CO <sub>2</sub>		CH <sub>4</sub>		NH <sub>3</sub>		HF		N <sub>2</sub> O		NO	
	HALO KA H <sub>2</sub> O	HALO 3 H <sub>2</sub> O	Spark H <sub>2</sub> O	Spark H <sub>2</sub> O in CO <sub>2</sub>	HALO H <sub>2</sub> O in N <sub>2</sub> O	HALO LP H <sub>2</sub> O	ALOHA+ H <sub>2</sub> O	HALO OK	HALO Max QCL CO	HALO 3 CO	HALO Max QCL CO <sub>2</sub>	HALO 3 CO <sub>2</sub>	HALO 3 CH <sub>4</sub>	HALO 3 NH <sub>3</sub>	HALO 3 HF	HALO 3 N <sub>2</sub> O	HALO LP N <sub>2</sub> O	HALO LP NO
CO	0.6	1.5	15	7				N/A	N/A									
CO <sub>2</sub>	0.8	2.0		550			0.5/0.1 <sup>†</sup>		N/A	N/A	35	2.5				200	500	
NO					16													N/A
N <sub>2</sub> O					7.5							10		N/A	N/A			
NH <sub>3</sub>					9	3	<5 <sup>‡</sup>	<5 <sup>‡</sup>				N/A						
PH <sub>3</sub>					9													
AsH <sub>3</sub>					5													
SiH <sub>4</sub>					400 <sup>*</sup>													
GeH <sub>4</sub>					20													
Cl <sub>2</sub>	0.65	1.5																
HCl	1.2	3					<1 <sup>‡</sup>	<1 <sup>‡</sup>										
HBr	12	12																
SF <sub>6</sub>	0.4	1.0	15									1.2						
NF <sub>3</sub>	0.6	2.5	9					100	10			0.6	200					
CF <sub>4</sub>	0.8	4	9									0.8						
C <sub>2</sub> F <sub>6</sub>	1.2	3										1.6						
C <sub>3</sub> F <sub>8</sub>	1.2	3										1.6						
C <sub>4</sub> F <sub>6</sub>	150	150										15						
C <sub>4</sub> F <sub>8</sub>	1.2	3										1.6						
C <sub>5</sub> F <sub>8</sub>	8	30																

\*effective LDL based on 20:1 dilution with nitrogen

<sup>†</sup>LDL of 0.1 ppb requires addition of Tiger Optics' Zero Gas Panel and Linear Fit Mode

<sup>‡</sup>estimated LDL, pending experimental verification

Custom detection capabilities are available upon request. Please contact us to discuss your specific application.

## GAIN REAL-TIME INSIGHT INTO YOUR PROCESS

Process Insights manufactures and delivers premium sensors, monitors, detectors, analyzers, instrumentation, and software that are mission-critical to keep your operations, personnel, and the environment safe – every day across the globe.

Get the most reliable, precision analytical technologies available on the market today. We will work to match your needs and budget, and provide the optimal, and most stable process analysis solution for your application.

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Process Insights is committed to solving our customers' most complex analytical, process, and measurement challenges everyday.

### Process Insights The Americas

4140 World Houston Parkway  
Suite 180  
Houston, TX 77032  
USA  
+1 713 947 9591

### Process Insights EMEA

ATRICOM  
Lyoner Strasse 15  
60528 Frankfurt  
Germany  
+49 69 20436910

### Process Insights APAC

Wujiang Economic and Technology  
Development Zone  
No. 258 Yi He Road  
215200 Suzhou  
Jiangsu Province, China  
+86 400 086 0106

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For a complete range of products, applications, systems, and service options, please contact us at:  
[info@process-insights.com](mailto:info@process-insights.com)

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REVOLUTIONIZING MEASUREMENT

**EVERYWHERE**